



河北圣天集团无缝钢管有限公司  
HEBEI SHENGTIAN GROUP SEAMLESS STEEL TUBE CO.,LTD.





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SIZE AND WIGHT FOR BLACK STEEL SEAMLESS PIPE

ASTM A106 Gr.B Standard

Nominal diameter 公称直径		Outside Diameter 外径		标准厚 (STD) 加厚 (XS) 特加厚 (XXS)	sch.no 管壁厚度号	Wall Thickness 壁厚		Nominal Weight 公称重量	
NPS	DN	in. 英寸	mm 毫米			in. 英寸	mm 毫米	lb/ft 磅 / 英尺	kg/m 千克 / 米
1/8	...	0.405	10.3	...	10	0.049	1.24	0.19	0.28
1/8	...	0.405	10.3	...	30	0.057	1.45	0.21	0.32
1/8	...	0.405	10.3	STD	40	0.068	1.73	0.24	0.37
1/8	...	0.405	10.3	XS	80	0.095	2.41	0.31	0.47
1/4	...	0.540	13.7	...	10	0.065	1.65	0.33	0.49
1/4	...	0.540	13.7	...	30	0.073	1.85	0.36	0.54
1/4	...	0.540	13.7	STD	40	0.088	2.24	0.42	0.63
1/4	...	0.540	13.7	XS	80	0.119	3.02	0.54	0.80
3/8	10	0.675	17.1	...	10	0.065	1.65	0.42	0.63
3/8	10	0.675	17.1	...	30	0.073	1.85	0.47	0.70
3/8	10	0.675	17.1	STD	40	0.091	2.31	0.57	0.84
3/8	10	0.675	17.1	XS	80	0.126	3.20	0.74	1.10
1/2	15	0.840	21.3	...	10	0.083	2.11	0.67	1.00
1/2	15	0.840	21.3	...	30	0.095	2.41	0.76	1.12
1/2	15	0.840	21.3	STD	40	0.109	2.77	0.85	1.27
1/2	15	0.840	21.3	XS	80	0.147	3.73	1.09	1.62
1/2	15	0.840	21.3	...	160	0.188	4.78	1.31	1.95
1/2	15	0.840	21.3	XXS	...	0.294	7.47	1.71	2.55
3/4	20	1.050	26.7	...	10	0.083	2.11	0.86	1.28
3/4	20	1.050	26.7	...	30	0.095	2.41	0.97	1.44
3/4	20	1.050	26.7	STD	40	0.113	2.87	1.13	1.69
3/4	20	1.050	26.7	XS	80	0.154	3.91	1.47	2.20
3/4	20	1.050	26.7	...	160	0.219	5.56	1.94	2.90
3/4	20	1.050	26.7	XXS	...	0.308	7.82	2.44	3.64
1	25	1.315	33.4	...	10	0.109	2.77	1.40	2.09
1	25	1.315	33.4	...	30	0.114	2.90	1.46	2.18
1	25	1.315	33.4	STD	40	0.133	3.38	1.68	2.50
1	25	1.315	33.4	XS	80	0.179	4.55	2.17	3.24
1	25	1.315	33.4	...	160	0.250	6.35	2.84	4.24
1	25	1.315	33.4	XXS	...	0.358	9.09	3.66	5.45
1 1/4	32	1.660	42.2	...	10	0.109	2.77	1.81	2.70
1 1/4	32	1.660	42.2	...	30	0.117	2.97	1.93	2.87
1 1/4	32	1.660	42.2	STD	40	0.140	3.56	2.27	3.39
1 1/4	32	1.660	42.2	XS	80	0.191	4.85	3.00	4.47
1 1/4	32	1.660	42.2	...	160	0.250	6.35	3.76	5.61
1 1/4	32	1.660	42.2	XXS	...	0.382	9.70	5.21	7.77
1 1/2	40	1.900	48.3	...	10	0.109	2.77	2.09	3.11
1 1/2	40	1.900	48.3	...	30	0.125	3.18	2.37	3.53





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NPS	DN	in. 英寸	mm 毫米			in. 英寸	mm 毫米	lb/ft 磅 / 英尺	kg/m 千克 / 米
1 1/2	40	1.900	48.3	STD	40	0.145	3.68	2.72	4.05
1 1/2	40	1.900	48.3	XS	80	0.200	5.08	3.63	5.41
1 1/2	40	1.900	48.3	...	160	0.281	7.14	4.86	7.25
1 1/2	40	1.900	48.3	XXS	...	0.400	10.15	6.41	9.56
2	50	2.375	60.3	...	...	0.083	2.11	2.03	3.03
2	50	2.375	60.3	...	10	0.109	2.77	2.64	3.93
2	50	2.375	60.3	...	30	0.125	3.18	3.00	4.48
2	50	2.375	60.3	...	...	0.141	3.58	3.36	5.01
2	50	2.375	60.3	STD	40	0.154	3.91	3.65	5.44
2	50	2.375	60.3	...	...	0.172	4.37	4.05	6.03
2	50	2.375	60.3	...	...	0.188	4.78	4.39	6.54
2	50	2.375	60.3	XS	80	0.218	5.54	5.02	7.48
2	50	2.375	60.3	...	...	0.250	6.35	5.67	8.45
2	50	2.375	60.3	...	...	0.281	7.14	6.28	9.36
2	50	2.375	60.3	...	160	0.344	8.74	7.46	11.11
2	50	2.375	60.3	XXS	...	0.436	11.07	9.03	13.44
2 1/2	65	2.875	73.0	...	...	0.109	2.77	3.22	4.80
2 1/2	65	2.875	73.0	...	10	0.120	3.05	3.53	5.26
2 1/2	65	2.875	73.0	...	...	0.125	3.18	3.67	5.48
2 1/2	65	2.875	73.0	...	...	0.141	3.58	4.12	6.13
2 1/2	65	2.875	73.0	...	...	0.156	3.96	4.53	6.74
2 1/2	65	2.875	73.0	...	...	0.172	4.37	4.97	7.40
2 1/2	65	2.875	73.0	...	30	0.188	4.78	5.40	8.04
2 1/2	65	2.875	73.0	STD	40	0.203	5.16	5.79	8.63
2 1/2	65	2.875	73.0	...	...	0.216	5.49	6.13	9.14
2 1/2	65	2.875	73.0	...	...	0.250	6.35	7.01	10.44
2 1/2	65	2.875	73.0	XS	80	0.276	7.01	7.66	11.41
2 1/2	65	2.875	73.0	...	160	0.375	9.35	10.01	14.92
2 1/2	65	2.875	73.0	XXS	...	0.552	14.02	13.69	20.39
3	80	3.500	88.9	...	...	0.109	2.77	3.95	5.88
3	80	3.500	88.9	...	10	0.120	3.05	4.33	6.45
3	80	3.500	88.9	...	...	0.125	3.18	4.51	6.72
3	80	3.500	88.9	...	...	0.141	3.58	5.06	7.53
3	80	3.500	88.9	...	...	0.156	3.96	5.57	8.29
3	80	3.500	88.9	...	...	0.172	4.37	6.11	9.11
3	80	3.500	88.9	...	30	0.188	4.78	6.65	9.29
3	80	3.500	88.9	STD	40	0.216	5.49	7.58	11.29
3	80	3.500	88.9	...	...	0.250	6.35	8.68	12.93
3	80	3.500	88.9	...	...	0.281	7.14	9.66	14.40
3	80	3.500	88.9	XS	80	0.300	7.62	10.25	15.27
3	80	3.500	88.9	...	160	0.438	11.13	14.32	21.35
3	80	3.500	88.9	XXS	...	0.600	15.24	18.58	27.68





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3 1/2	...	4.00	101.6	...	...	0.109	2.77	4.53	6.75
3 1/2	...	4.00	101.6	...	10	0.120	3.05	4.97	7.40
3 1/2	...	4.00	101.6	...	...	0.125	3.18	5.17	7.72
3 1/2	...	4.00	101.6	...	...	0.141	3.58	5.81	8.65
3 1/2	...	4.00	101.6	...	...	0.156	3.96	6.40	9.53
3 1/2	...	4.00	101.6	...	...	0.172	3.37	7.03	10.48
3 1/2	...	4.00	101.6	...	30	0.188	4.78	7.65	11.41
3 1/2	...	4.00	101.6	STD	40	0.226	5.74	9.11	13.57
3 1/2	...	4.00	101.6	...	...	0.250	6.35	10.01	14.92
3 1/2	...	4.00	101.6	...	...	0.281	7.14	11.16	16.63
3 1/2	...	4.00	101.6	XS	80	0.318	8.08	12.50	18.63
4	100	4.500	114.3	...	...	0.109	2.77	5.11	7.62
4	100	4.500	114.3	...	10	0.120	3.05	5.61	8.36
4	100	4.500	114.3	...	...	0.125	3.18	5.84	8.71
4	100	4.500	114.3	...	...	0.141	3.58	6.56	9.77
4	100	4.500	114.3	...	...	0.156	3.96	7.24	10.78
4	100	4.500	114.3	...	...	0.172	4.37	7.95	11.85
4	100	4.500	114.3	...	30	0.188	4.78	8.66	12.91
4	100	4.500	114.3	...	...	0.203	5.16	9.32	13.89
4	100	4.500	114.3	...	...	0.219	5.56	10.01	14.91
4	100	4.500	114.3	STD	40	0.237	6.02	10.79	16.07
4	100	4.500	114.3	...	...	0.250	6.35	11.35	16.90
4	100	4.500	114.3	...	...	0.281	7.14	12.66	18.87
4	100	4.500	114.3	...	...	0.312	7.92	13.96	20.78
4	100	4.500	114.3	XS	80	0.337	8.56	14.98	22.32
4	100	4.500	114.3	...	120	0.438	11.13	19.00	28.32
4	100	4.500	114.3	...	160	0.531	13.49	22.51	33.54
4	100	4.500	114.3	XXS	...	0.674	17.12	27.54	41.03
5	125	5.563	141.3	...	...	0.083	2.11	4.86	7.24
5	125	5.563	141.3	...	...	0.125	2.77	7.26	10.83
5	125	5.563	141.3	...	10	0.134	3.40	7.77	11.57
5	125	5.563	141.3	...	...	0.156	3.96	9.01	13.41
5	125	5.563	141.3	...	...	0.188	4.78	10.79	16.09
5	125	5.563	141.3	...	...	0.219	5.56	12.50	18.61
5	125	5.563	141.3	STD	40	0.258	6.55	14.62	21.77
5	125	5.563	141.3	...	...	0.281	7.14	15.85	23.62
5	125	5.563	141.3	...	...	0.312	7.92	17.50	26.05
5	125	5.563	141.3	...	...	0.344	8.74	19.17	28.57
5	125	5.563	141.3	XS	80	0.375	9.53	20.78	30.97
5	125	5.563	141.3	...	120	0.500	12.70	27.04	40.28
5	125	5.563	141.3	...	160	0.625	15.88	32.96	49.11
5	125	5.563	141.3	XXS	...	0.750	19.05	38.55	57.43





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NPS	DN	in. 英寸	mm 毫米			in. 英寸	mm 毫米	lb/ft磅 / 英尺	kg/m 千克 / 米
6	150	6.625	168.3	...	...	0.083	2.11	5.80	8.65
6	150	6.625	168.3	...	...	0.125	3.18	8.68	12.95
6	150	6.625	168.3	...	10	0.134	3.40	9.29	13.84
6	150	6.625	168.3	...	...	0.141	3.58	9.76	14.54
6	150	6.625	168.3	...	...	0.156	3.96	10.78	16.05
6	150	6.625	168.3	...	...	0.172	4.37	11.85	17.67
6	150	6.625	168.3	...	...	0.188	4.78	12.92	19.27
6	150	6.625	168.3	...	...	0.203	5.16	13.92	20.76
6	150	6.625	168.3	...	...	0.219	5.56	14.98	22.31
6	150	6.625	168.3	...	...	0.250	6.35	17.02	25.36
6	150	6.625	168.3	STD	40	0.280	7.11	18.97	28.26
6	150	6.625	168.3	...	...	0.312	7.92	21.04	31.32
6	150	6.625	168.3	...	...	0.344	8.74	23.08	34.39
6	150	6.625	168.3	...	...	0.375	9.53	25.03	37.31
6	150	6.625	168.3	XS	80	0.432	10.97	28.57	42.56
6	150	6.625	168.3	...	...	0.500	12.70	32.71	48.73
6	150	6.625	168.3	...	120	0.562	14.27	36.39	54.20
6	150	6.625	168.3	...	...	0.625	15.88	40.05	59.69
6	150	6.625	168.3	...	160	0.719	18.26	45.35	67.56
6	150	6.625	168.3	...	...	0.750	19.05	47.06	70.11
6	150	6.625	168.3	XXS	...	0.864	21.95	53.16	79.22
6	150	6.625	168.3	...	...	0.875	22.23	53.73	80.07
8	200	8.625	219.1	...	...	0.125	3.18	11.35	16.93
8	200	8.625	219.1	...	10	0.148	3.76	13.40	19.96
8	200	8.625	219.1	...	...	0.156	3.96	14.11	21.01
8	200	8.625	219.1	...	...	0.188	4.78	16.94	25.26
8	200	8.625	219.1	...	...	0.203	5.16	18.26	27.22
8	200	8.625	219.1	...	...	0.219	5.56	19.66	29.28
8	200	8.625	219.1	...	20	0.250	6.35	22.36	33.31
8	200	8.625	219.1	...	30	0.277	7.04	24.70	36.81
8	200	8.625	219.1	...	..	0.312	7.92	27.70	41.24
8	200	8.625	219.1	STD	40	0.322	8.18	28.55	42.55
8	200	8.625	219.1	...	...	0.344	8.74	30.42	45.34
8	200	8.625	219.1	...	...	0.375	9.53	33.04	49.25
8	200	8.625	219.1	...	60	0.406	10.31	35.64	53.08
8	200	8.625	219.1	...	...	0.438	11.13	38.30	57.08
8	200	8.625	219.1	XS	80	0.500	12.70	43.39	64.64
8	200	8.625	219.1	...	...	0.562	14.27	48.40	72.08
8	200	8.625	219.1	...	100	0.594	15.09	50.95	75.92
8	200	8.625	219.1	...	...	0.625	15.88	53.40	79.58
8	200	8.625	219.1	...	120	0.719	18.26	60.71	90.44
8	200	8.625	219.1	...	...	0.750	19.05	63.08	93.98
8	200	8.625	219.1	...	140	0.812	20.62	67.76	100.92
8	200	8.625	219.1	XXS	...	0.875	22.23	72.42	107.92
8	200	8.625	219.1	...	160	0.906	23.01	74.69	111.27
8	200	8.625	219.1	...	...	1.000	25.40	81.44	121.33