



## INNOVATIVE ENGINEERING FOR FLOW CONTROL SOLUTIONS

Imagine an Innovative design in a Valve and add Reliability factor to it and that's Valves from C.R.I. True to its tradition, valves from C.R.I. have been designed with clear focus on the customer's diverse applications and needs using best of the design tools and technology.

Manufactured in a State-of-the Art facility backed up with inhouse Steel Foundry, C.R.I.Valves meets the exacting demands of a variety of applications – a fact well recognized by the accreditations and certifications such as API 600, IBR, ISO 9001, In fact the valve designs have also been validated by Lloyds Registras which itself speaks about the quality of the designs and manufacturing practices.

### WORLD - CLASS QUALITY HIGH RELIABILITY OPTIMUM PERFORMANCE

- Perfect choice for all process applications
- Backed by solid R&D and manufacturing facilities
   Including captive steel foundry
- Ability to meet and big orders with shortest lead time

### **APPLICATIONS**

- Steam Service
- Oil & Gas
- Petrochemicals
- Power Plants
- Chemical & Fertilizers
- Sugar & Distillation
- Metal & Mining
- Paper & Pulp
- Water & Waste Water
- Textile & Tannery
- Food & Pharmaceuticals



### **FORGED STEEL GATE VALVE**

#### **SALIENT FEATURES**

- Body & Bonnet made from high quality forging.
- The Forgings are precision machined for high performance.
- Leak Proof Body-Bonnet Joint With Spiral Wound Gasket.
- Ground Finish Stem. Self Aligning two piece gland.
- Back seating feature facilitates repacking of the stuffing box on line with the valve in fully open position.



# INNOVATIVE ENGINEERING FOR FLOW CONTROL SOLUTIONS FORGED STEEL GATE VALVE

### **DESIGN STANDARD**

Basic Design : As per BS 5352

End Connection: Socket end, Screwed End

Testing Std : As per API 598, BS 6755 PART 1

# 

### **PRODUCT RANGE**

Size : 15 mm to 50 mm, Socket end : ANSI B 16.11

Screwed End: (NPT) to ANSI/ASME B1.20.1

Type : Bolted Bonnet, 'OS' & 'Y' type Rising Hand Wheel

Part No	Description	Material ASTM A105 AISI 410 + Stellited ASTM A105 ANSI 410 + Stellited ANSI 410 + Stellited ANSI 410 + (Hardened) EN 1A/ Carbon Steel ASTM A105/ Carbon Steel				
01	Body					
02	Seat Ring					
03	Bonnet					
04	Wedge					
05	Stem					
06	Yoke Sleeve					
07	Gland Flange					
08	Gland Bush	ANSI 410				
09	Gland Packing	In coil Wire Reinforced Asbestos				
10	Hand Wheel	ASTM A 105 Carbon Steel SS 304 Spiral Wound with caf				
11	Hand Wheel Lock Nut					
12	Gasket (Flat)					
13	Bolt	ASTM A 193 Gr.B7				
14	Eye Bolt & Nut	Carbon Steel				

Valve Size	Class 800									
In 'mm'	Α	ØB	ØC	D	ØE	ØF	M THD	ØWh	Н	T min
15	15	9.5	21.8	13	13.5	21.8	1/2"	100	186	4.3
20	20	12.7	27.4	13	13	27.4	3/4"	100	194	4.8
25	25	17.5	34.1	13	21.5	34.1	1"	100	245	5.6
40	40	28.6	49	16	34.6	49	1 1/2"	125	251	6.1
50	50	36.5	61	16	42.5	61	2"	125	251	7.1

- Valve can be offered for #1500 and #2500.
- · Valve can be offered with IBR Certification.
- · Valve can be offered with Hard Faced Satellite.

Dimensions ( in mm, unless specified) and Weights (in kg)

Note - Subject to changes without notices on account of continuous improvement

### C.R.I. VALVES

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