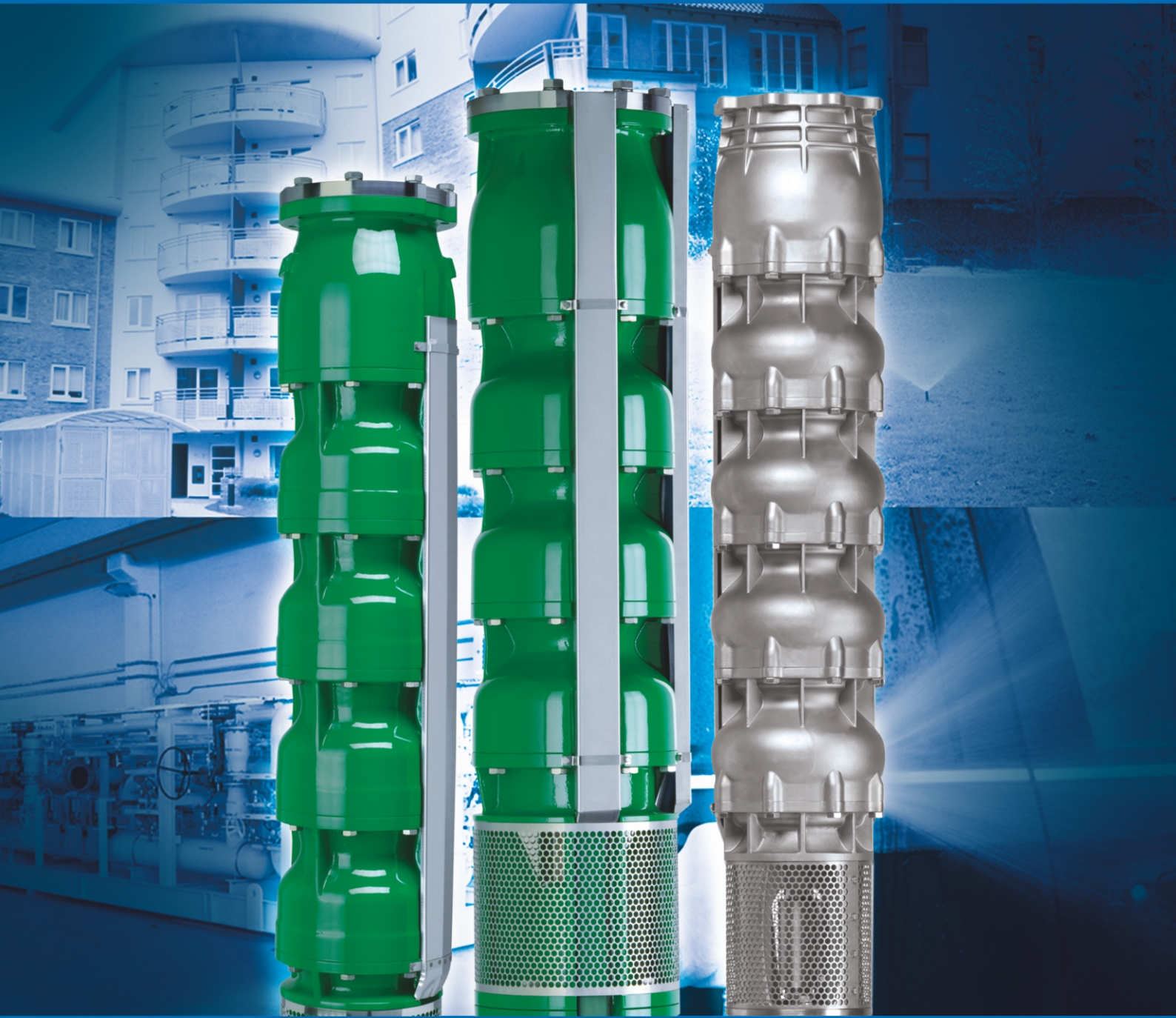


DEEPWELL SUBMERSIBLE PUMPS
EVERGREEN & STAINLESS STEEL
GRAND SERIES - 50Hz





**EVERGREEN
GRAND SERIES**

GENERAL INFORMATION

DEEPWELL SUBMERSIBLE PUMPS EVERGREEN - GRAND SERIES

C.R.I. always equips itself in advance to face the exponentially growing technological challenges across the industry and to gain high level of customer satisfaction.

C.R.I. Introduced wide range of Evergreen-Grand Series Submersible Pumps to satisfy the increasing demand of both high flow and high head applications. These pumps are designed and developed using advanced technologies and integrated quality control programs backed by 50 years of profound experience which ensure low life cycle cost. These pumps are manufactured with highest levels of standardization and efficiency of use.

This Evergreen Grand series pumps are available in 8", 10", 12" & 14" nominal diameters with a maximum flow upto 540 m³/h and maximum head upto 490 meters. These pumps are offered with different materials of constructions & variants that are customized to suit customers specific applications in different segments including casted SS impeller constructions.

Features : | Best operating efficiency | Extremely hardwearing water lubricated bearings | Highly durable | Can be easily dismantled and repaired | Can handle more upthrust loads.

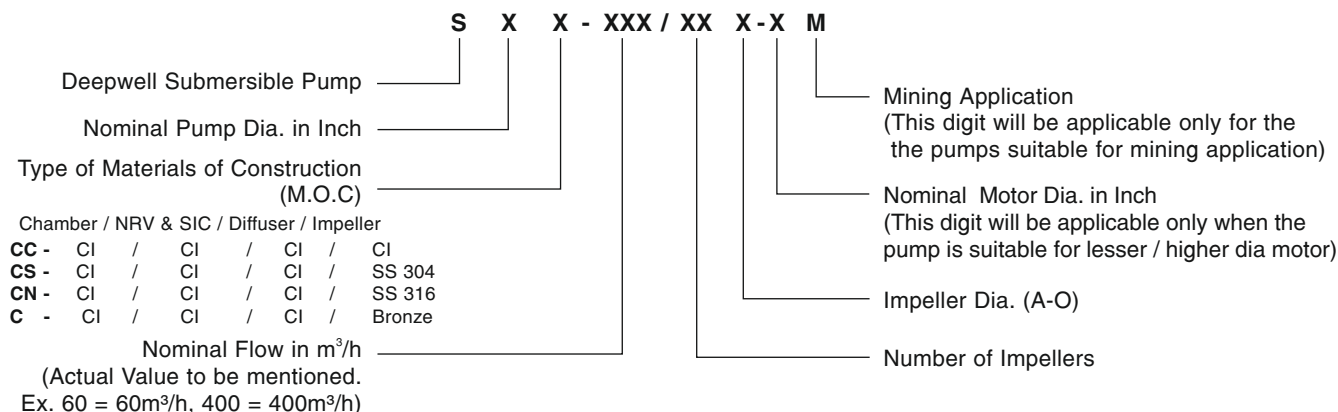
Applications : | Irrigation | Civil Water Supply | Industrial & Rural Water Supply | Fire Fighting | Pressure Boosting Units | Sprinkler Systems | Mining.



EVERGREEN GRAND SERIES

Model Identification Code

MODEL IDENTIFICATION CODE DEEPWELL SUBMERSIBLE PUMP - 50 HZ



Pumped liquids

Clean, thin, non-aggressive, non explosive, clear, cold, fresh water without abrasives, solid particles or fibre having the following characteristics.

| | | |
|----|----------------------------|---------------------------|
| a) | Temperature | 30°C (max.) |
| b) | Permissible amount of sand | 40g/m ³ (max.) |
| c) | Chlorine ion density | 500 ppm (max.) |
| d) | Allowable solids | 3000 ppm (max.) |
| e) | Specific gravity | 1.004 (max.) |
| f) | Hardness (Drinking water) | 300 (max.) |
| g) | Viscosity | 1mm ² /sec |
| h) | Turbidity | 50 ppm silica scale(max.) |
| i) | pH | 6 to 10 |

Maximum Temperature of Pumped Liquid

| Motor | Minimum cooling flow along the motor | Vertical installation | Horizontal installation minimum 30° angle |
|--------|--------------------------------------|-----------------------|---|
| 8"-14" | 0.16 m/s | 30°C | 30°C |

| Maximum operating pressure | |
|----------------------------|-----------------|
| 8" & 10" Submersible pump | 4.9Mpa (49 bar) |
| 12" Submersible pump | 3.2Mpa (32 bar) |
| 14" Submersible pump | 1.0Mpa (10 bar) |

| Pump Operating Limitations | | | | | |
|----------------------------|-------------------|-----------|------------|------------|------------|
| Nominal diameter | | 8"(150mm) | 10"(250mm) | 12"(300mm) | 14"(350mm) |
| Power Range in kW | | 7.5 - 110 | 11 - 185 | 45 - 250 | 37 - 110 |
| Speed in rpm | | 2900 | 2900 | 2900 | 2900 |
| Max. Discharge | m ³ /h | 192 | 420 | 540 | 540 |
| | lps | 53 | 117 | 150 | 150 |
| Max. Head | m | 488 | 489 | 320 | 106 |
| | ft | 1600 | 1604 | 1050 | 348 |
| Outlet Size (BSP) | | 5" | 6" | 7" | 8" |

GENERAL INFORMATION

Materials of Construction

| PART NAME | PART No. | NOMINAL DIA . 8" | NOMINAL DIA . 10" | NOMINAL DIA . 12" | NOMINAL DIA . 14" |
|-------------------------|----------|-----------------------------------|-----------------------------------|-------------------------|-------------------------|
| CHECK VALVE HOUSING | 21.00 | CI | CI | CI | CI |
| CHECK VALVE DISC | 21.06 | SS | CI | CI | CI |
| DIFFUSER CHAMBER | 18.00 | CI | CI | CI | CI |
| IMPELLER | 19.00 | CI / SS 304 (CASTED) / BRONZE* | CI / SS 304 (CASTED) / BRONZE* | CI / SS 316 (CASTED) | CI |
| JOURNAL BEARING | 18.07 | RUBBER | RUBBER | RUBBER | RUBBER |
| BUSH | 18.06 | BRASS (GROME PLATED) | BRASS (GROME PLATED) | BRONZE | BRASS (GROME PLATED) |
| WEAR RING | 17.01 | RUBBER | RUBBER | BRONZE | BRONZE |
| SUCTION INTER CONNECTOR | 17.00 | CI | CI | CI | CI |
| INLET SCREEN | 18.17 | SS | SS | SS | SS |
| PUMP SHAFT | 22.00 | SS | SS | SS | SS |
| CABLE GUARD | 17.04 | SS | SS | SS | SS |
| COUPLING | 22.01 | SS | SS | SS | SS |

* Optional only for S8CC & S10CC Series

Performance Curve Conditions

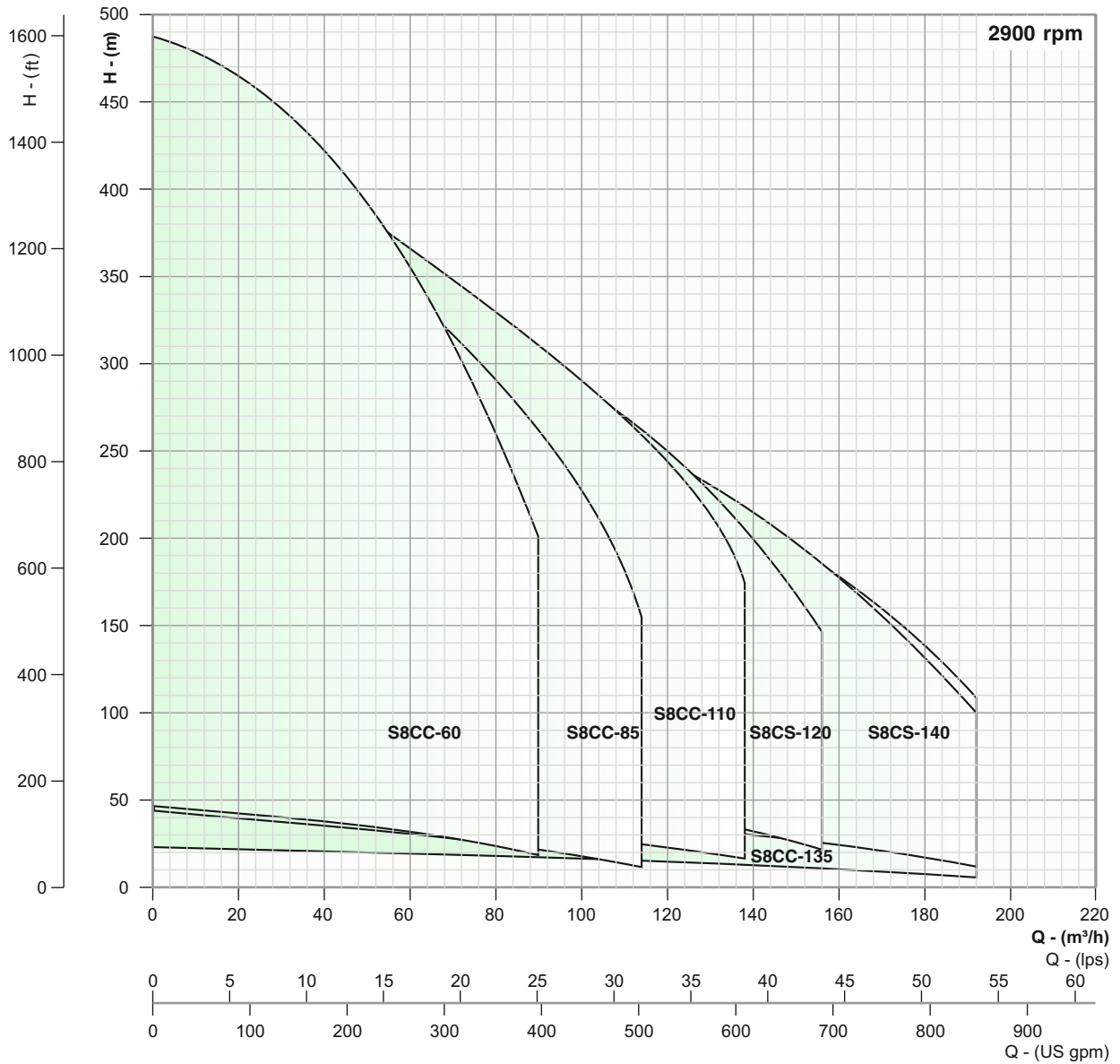
The conditions below apply to the curves shown on the following pages.

- The Performance curves show pump performance at rated speed, voltage.
- The measurements were made with cold water (20°C) at atmospheric pressure (1bar). When pumping liquids with a density higher than that of water, motors with correspondingly higher outputs must be used.
- Pipe friction losses have not been included in the performance curves and performance tables.
- Q/H: The curves are inclusive of suction inter-connector losses at the actual speed.
- "Y- Curve" indicates the NRV loss to be considered while selecting pump.
- Efficiency curve: "η%" shows pump stage efficiency.
- Curve tolerance according to ISO : 9906, Grade 3B.
- The performances are at rated voltage and are only Indicative. Actual discharge depends on availability of water in well, based on strength of water source, height of water column, submergence of pump, etc.,.
- The given performances are for specific materials of construction of pump.
- The outlet size of the pumps are as per GAS/BSP standard.

In view of continuous developments, the information / descriptions / specifications / illustrations are subject to change without notice.

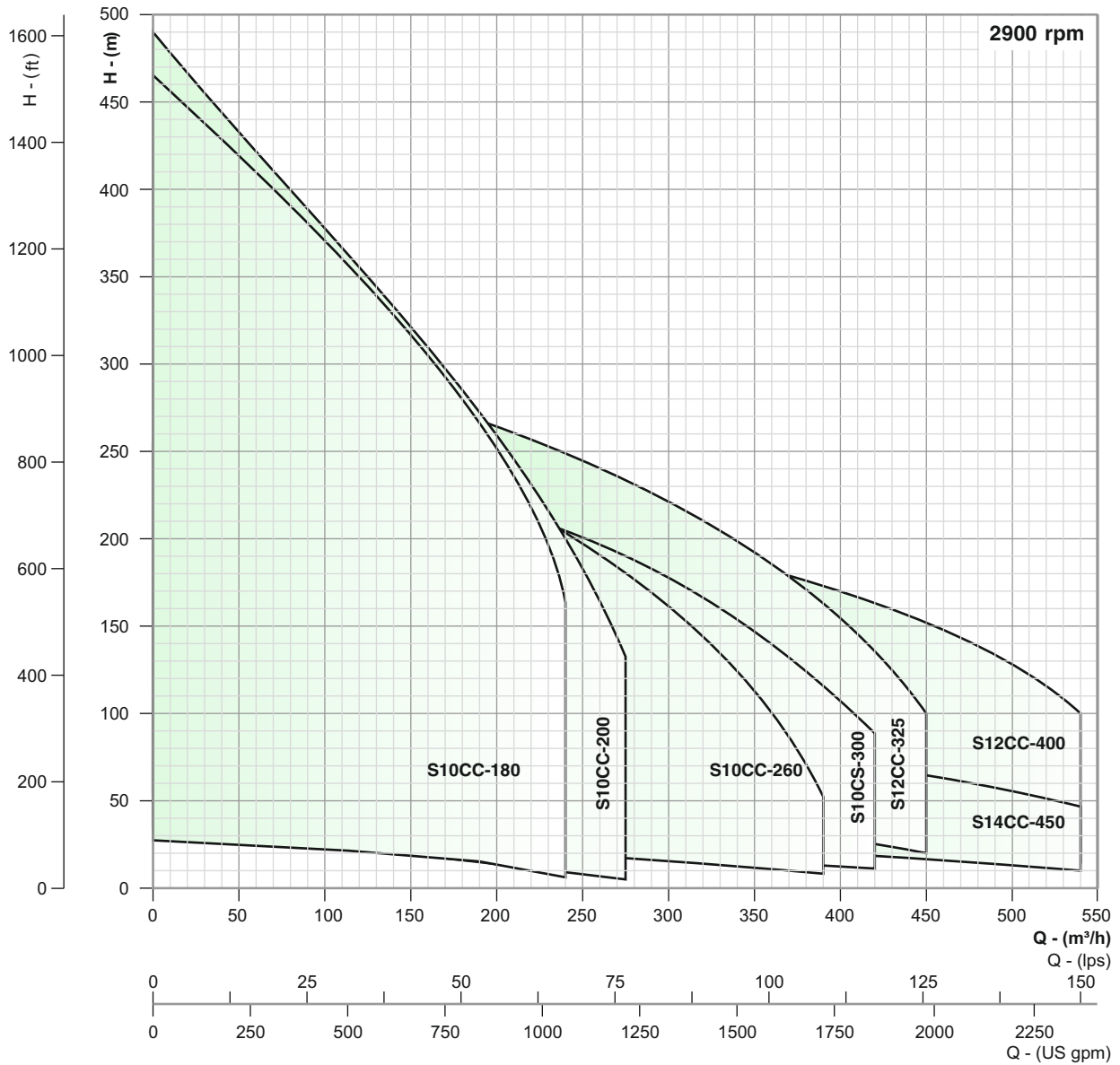
EVERGREEN GRAND SERIES

Group Performance Curves - 8"



GENERAL INFORMATION

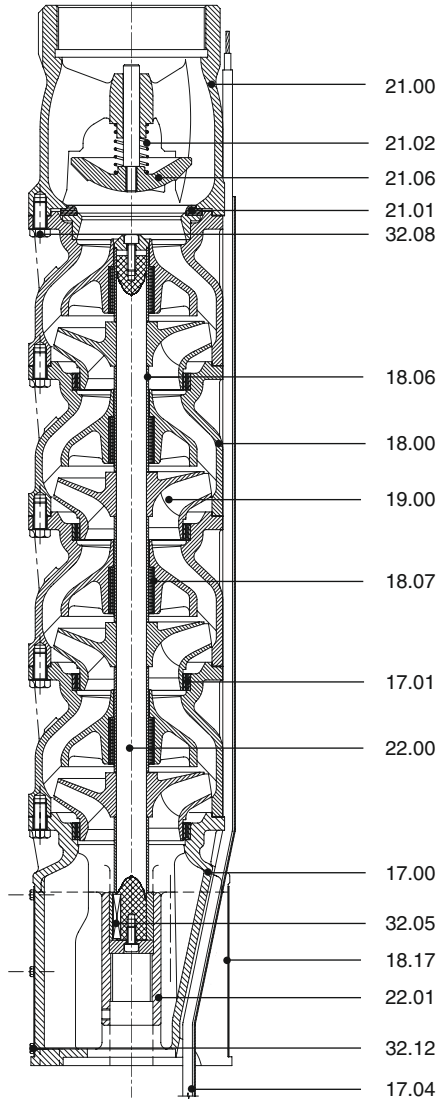
Group Performance Curves - 10", 12" & 14"



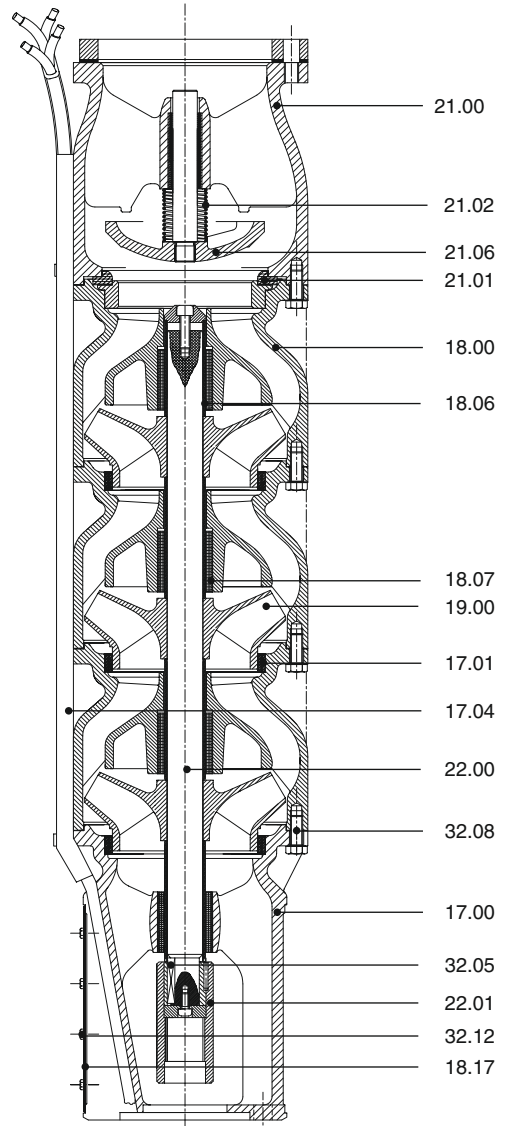
EVERGREEN GRAND SERIES

Cross Sectional Drawing

8" (200mm)



10" (250mm)



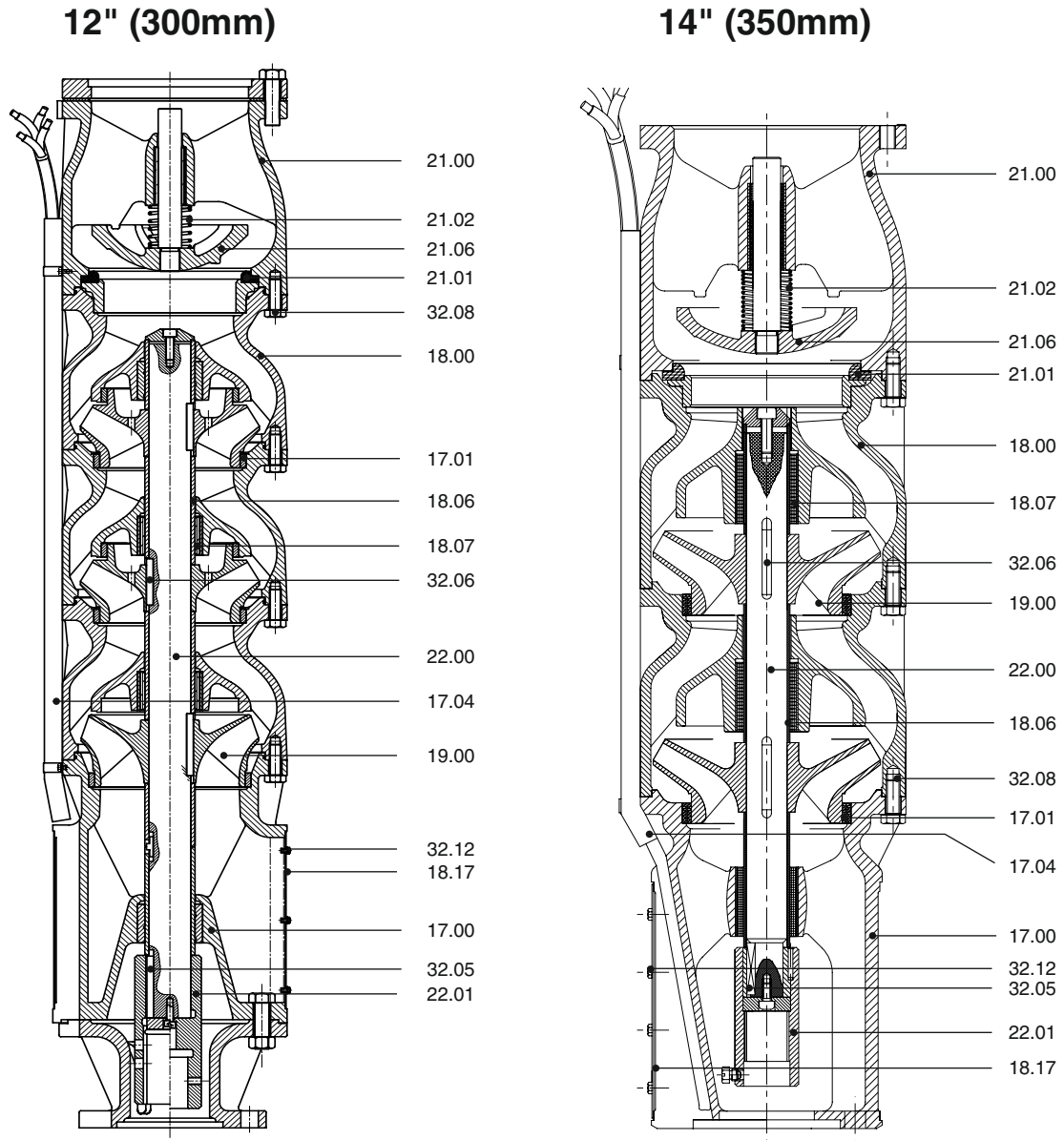
| Part No. | Part Name |
|----------|-------------------------|
| 17.00 | Suction Inter Connector |
| 17.01 | Wear Ring |
| 17.04 | Cable Guard |
| 18.00 | Diffuser Chamber |
| 18.06 | Bush |
| 18.07 | Journal Bearing |

| Part No. | Part Name |
|----------|---------------------|
| 18.17 | Inlet Screen |
| 19.00 | Impeller |
| 21.00 | Check Valve Housing |
| 21.01 | Check Valve Seat |
| 21.02 | Check Valve Spring |
| 21.06 | Check Valve Disc |

| Part No. | Part Name |
|----------|--------------|
| 22.00 | Pump Shaft |
| 22.01 | Coupling |
| 32.05 | Coupling Key |
| 32.08 | Bolt |
| 32.12 | Screw |

GENERAL INFORMATION

Cross Sectional Drawing



| Part No. | Part Name |
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| 17.00 | Suction Inter Connector |
| 17.01 | Wear Ring |
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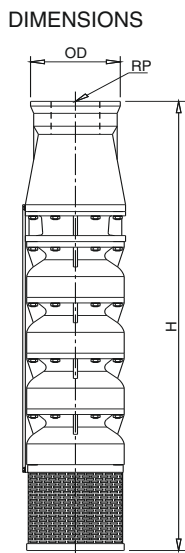
EVERGREEN GRAND SERIES

Nominal Diameter : **8"**

Nominal Flow : **60m³/h**

Outlet Size : **5"**

Dimensions & Weight Table



| PUMP MODEL | Required Motor Power | | H in mm | RP in Inch | OD Max. in mm | Weight in kg |
|---------------|----------------------|-----|---------|------------|---------------|--------------|
| | kW | HP | | | | |
| S8CC-60/2F-6 | 7.5 | 10 | 687 | 5" | 196 | 42 |
| S8CC-60/4H-6 | 11 | 15 | 959 | 5" | 196 | 63 |
| S8CC-60/4F-6 | 15 | 20 | 959 | 5" | 196 | 63 |
| S8CC-60/5F-6 | 18.5 | 25 | 1095 | 5" | 196 | 74 |
| S8CC-60/7G-6 | 22 | 30 | 1367 | 5" | 196 | 95 |
| S8CC-60/8G-6 | 26 | 35 | 1503 | 5" | 196 | 105 |
| S8CC-60/8F-6 | 30 | 40 | 1503 | 5" | 196 | 106 |
| S8CC-60/9E-6 | 33 | 45 | 1639 | 5" | 198 | 117 |
| S8CC-60/10E-6 | 37 | 50 | 1775 | 5" | 198 | 128 |
| S8CC-60/11D | 45 | 60 | 1911 | 5" | 198 | 140 |
| S8CC-60/13D | 55 | 75 | 2183 | 5" | 198 | 161 |
| S8CC-60/15C | 66 | 90 | 2455 | 5" | 200 | 183 |
| S8CC-60/16B | 75 | 100 | 2591 | 5" | 200 | 195 |
| S8CC-60/19B | 92 | 125 | 2999 | 5" | 202 | 227 |

Performance Table

| PUMP MODEL | MOTOR kW | lps | 0 | 6.7 | 8.3 | 10 | 11.7 | 13.3 | 15 | 16.7 | 18.3 | 20 | 21.7 | 23.3 | 25 |
|--------------|----------|--|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | | m ³ /h | 0 | 24 | 30 | 36 | 42 | 48 | 54 | 60 | 66 | 72 | 78 | 84 | 90 |
| S8CC-60/2F-6 | 7.5 | TOTAL MANOMETRIC HEAD IN METRES - (COLUMN WATER) | 47 | 41 | 39.5 | 38.5 | 37 | 36 | 34 | 32 | 29.5 | 27 | 24 | 21 | 18.5 |
| | | | 79.5 | 69.5 | 68 | 65.5 | 62 | 58.5 | 54.5 | 50.5 | 45.5 | 40 | 35 | 28 | 21.5 |
| | | | 93 | 82 | 80 | 78 | 75 | 72 | 68 | 64.5 | 59 | 53.5 | 47 | 41 | 35 |
| | | | 115 | 103 | 100 | 96.5 | 93 | 89 | 84 | 79 | 72.5 | 65 | 57 | 49.5 | 41.5 |
| | | | 146 | 128 | 125 | 121 | 116 | 112 | 106 | 99 | 89.5 | 78.5 | 67 | 56 | 45 |
| | | | 167 | 146 | 144 | 138 | 133 | 128 | 122 | 113 | 102 | 89.5 | 77 | 64 | 51 |
| | | | 184 | 164 | 160 | 155 | 149 | 142 | 136 | 127 | 116 | 104 | 91.5 | 79.5 | 66.5 |
| | | | 207 | 185 | 180 | 174 | 167 | 160 | 152 | 142 | 130 | 117 | 103 | 89.5 | 75 |
| | | | 230 | 205 | 200 | 194 | 186 | 178 | 169 | 158 | 145 | 130 | 114 | 99 | 83.5 |
| | | | 272 | 241 | 237 | 230 | 221 | 212 | 202 | 189 | 173 | 156 | 136 | 117 | 98 |
| | | | 321 | 285 | 280 | 272 | 261 | 251 | 238 | 223 | 204 | 184 | 161 | 139 | 117 |
| | | | 375 | 340 | 334 | 324 | 313 | 300 | 287 | 270 | 247 | 222 | 194 | 164 | 135 |
| | | | 411 | 382 | 374 | 363 | 349 | 333 | 316 | 298 | 278 | 255 | 228 | 200 | 170 |
| | | | 488 | 453 | 444 | 431 | 415 | 396 | 376 | 354 | 330 | 303 | 271 | 238 | 202 |